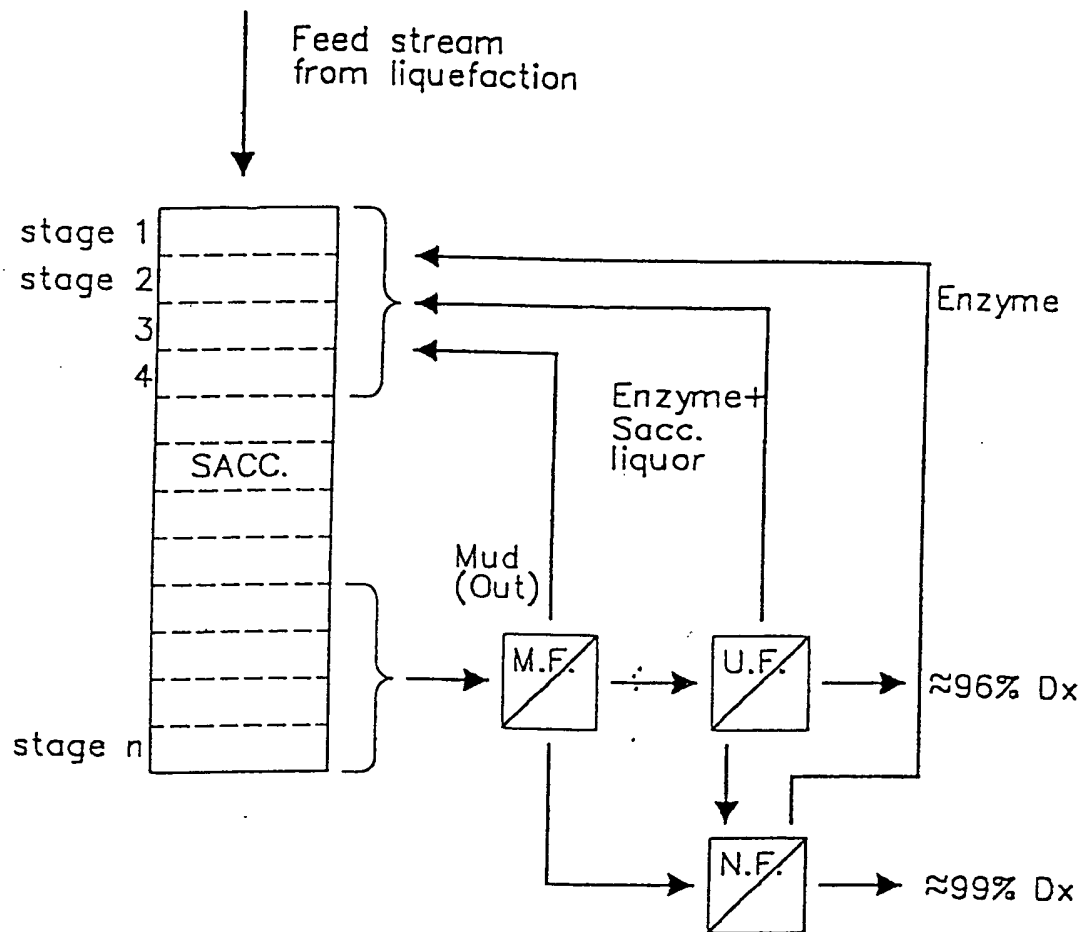


SACC. = Saccharification

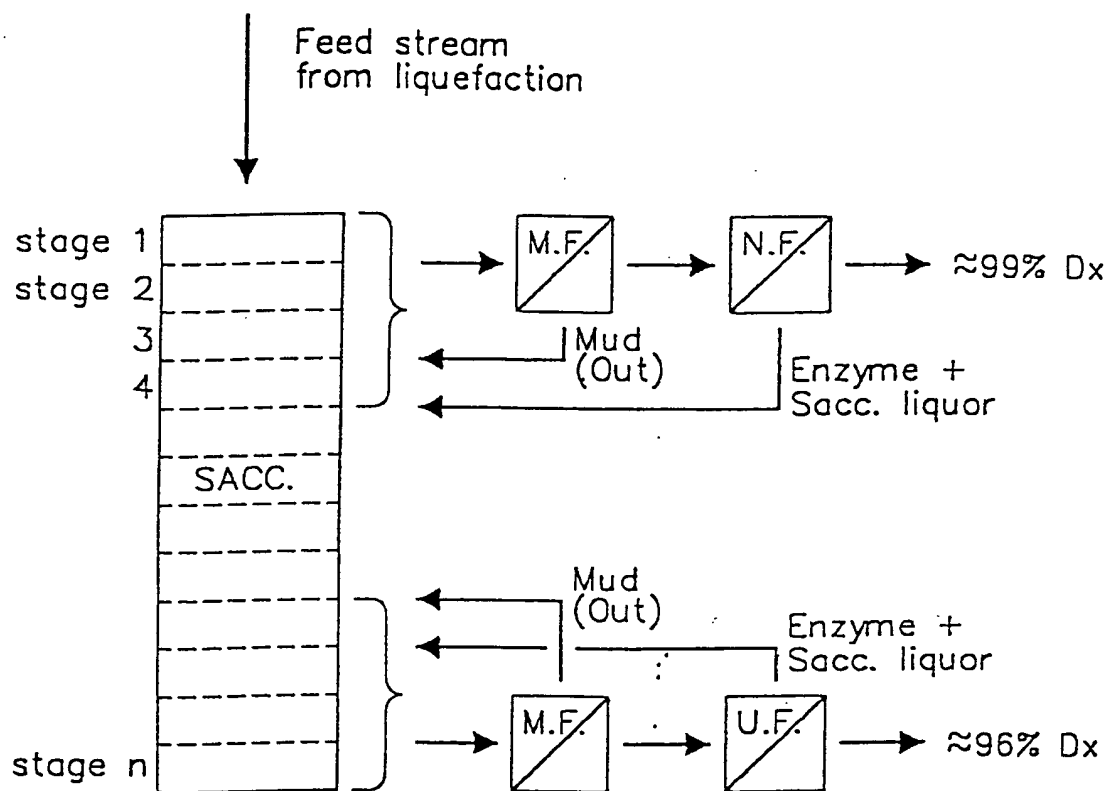
U.F. = Ultra filtration

Fig. 1



SACC. = Saccharification
M.F. = Micro filtration
U.F. = Ultra filtration
N.F. = Nano filtration

Fig. 2



SACC. = Saccharification

M.F. = Micro filtration

U.F. = Ultra filtration

N.F. = Nano filtration

Fig. 3

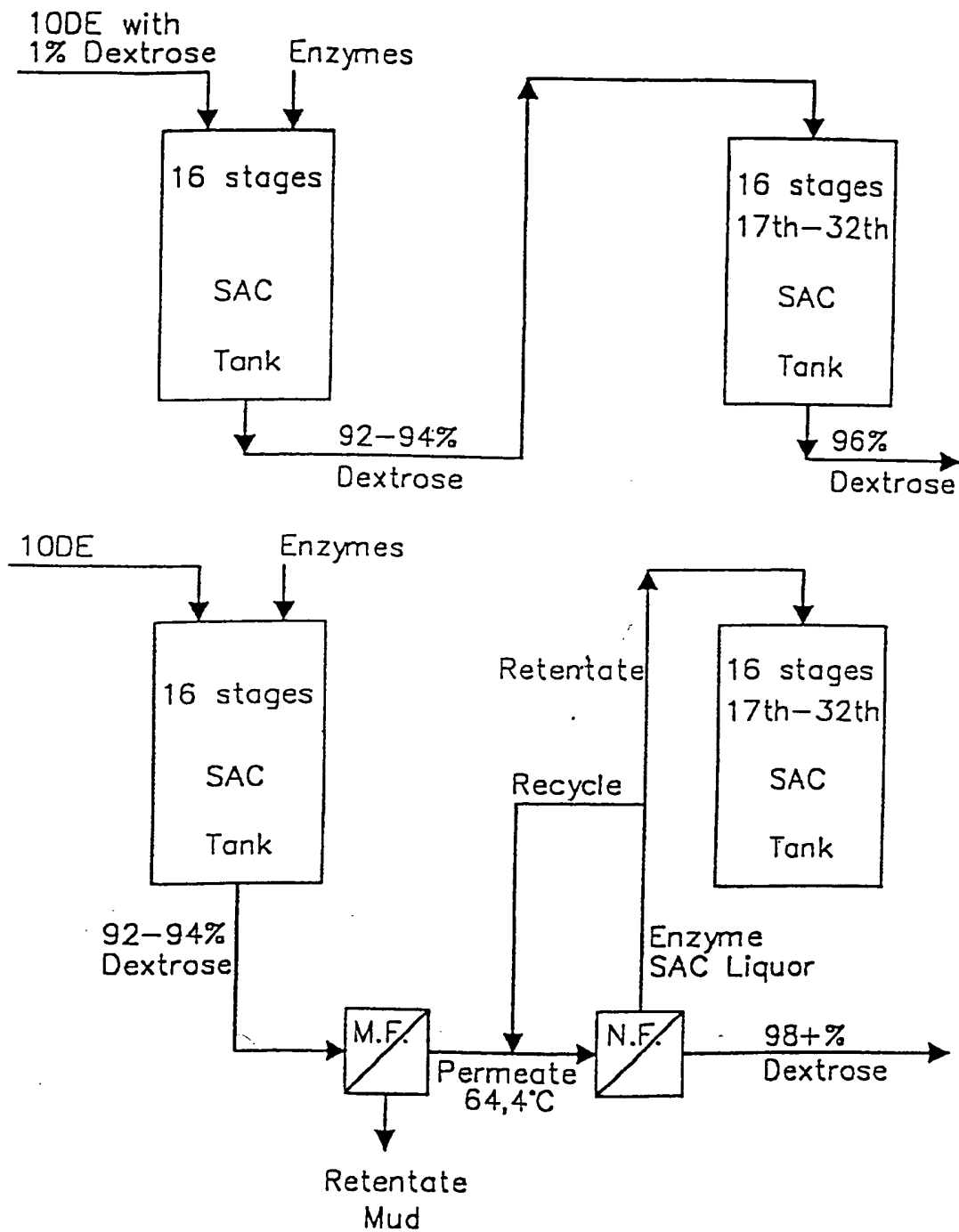


Fig. 4

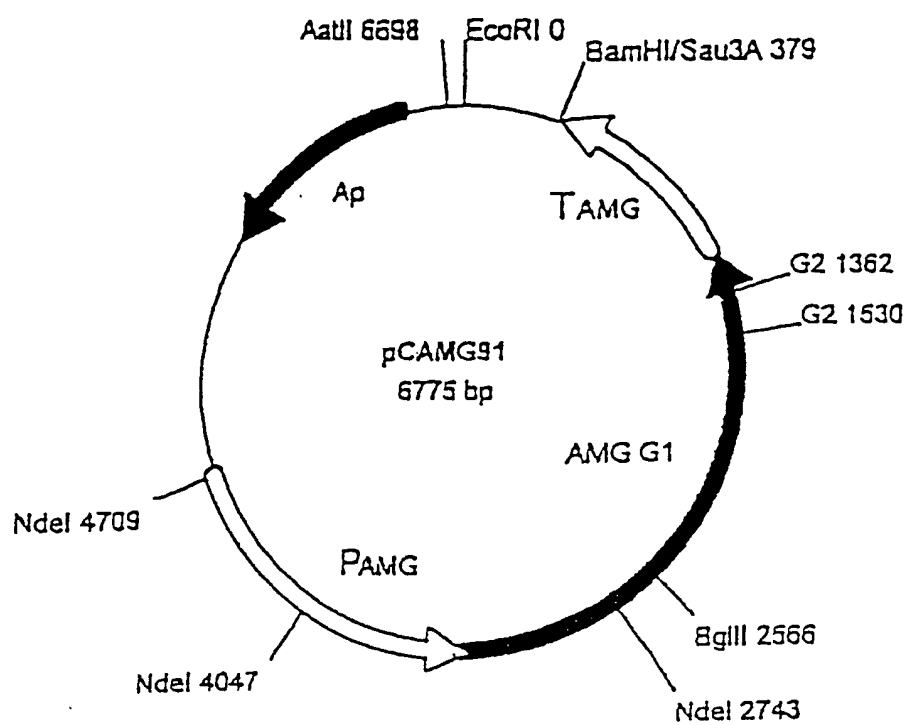


FIG. 5